



ITEM	QTY	PART NO	DESCRIPTION
1	1	CR-1	ROLLER HEAD
2	1	CR-2	HINGE PIN
3	1	SHW-091	1/4 DIAx3/4 LG CLEVIS PIN
4	1	SHW-095	8-32x3/8 LG HEX SOCKET CAP SCREW
5	1	CR-8-ASSY	HINGE ASSEMBLY
6	4	SHW-092	1/4 IDx 1/2 OD FLAT WASHER
7	4	SHW-086	11/16 ODX.26 IDx.05 THK FLAT WASHER
8	4	SHW-085	1/4x1-3/8 PART THREAD HEX HEAD BOLT
9	4	CR-5	ROLLER BUSHING
10	4	CR-4-ASSY	ROLLER ASSEMBLY
11	1	SHW-093	5/64x3/4 COTTER PIN

REV.	DESCRIPTION	DATE	BY	APPR
8	UPDATED TO LATEST NORTHSTAR STANDARDS	02.10.17	RD	MY

DESIGNED RAP	DATE (YYYYMMDD) 2002.04.14	DRAWN MM	DATE (YYYYMMDD) 2002.04.14	APPROVED MM	DATE (YYYYMMDD) 2002.04.14
		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL #/64 DECIMAL #.1 TWO PLACE DECIMAL #.00 THREE PLACE DECIMAL #.000 ANGULAR #/4 HORIZONTAL N/A VERTICAL N/A			
THIS DRAWING CONTAINS PROPRIETARY INFORMATION THAT IS NOT TO BE DISCLOSED TO OTHERS OR USED IN PRODUCTION OR IN ANY OTHER MANNER WITHOUT THE WRITTEN CONSENT OF NORTHSTAR TOOL CORPORATION.			TITLE <b>CORNER ROLLER ASSY.</b> CORNER ROLLER		
DWG. NO. <b>CR-00</b>		REV. <b>B</b>		SCALE:   SIZE: D   UNITS: IN   SHEET 1 OF 1	